Therefore. it was necessary to this supplement list by contacting all known or possible multiestablishment companies In order to of their individual establishments. In **Tanuarv** of 1963, a preeanvass form. NCX-1A. Listina sent all Establishments. was companies that had indicated in the 1958 Census of Mineral Industries that they had more than one mineral establishment. all "apparent" singleaddition. establishment companies in the IRS-SSA file of El numbers sizable employment were included in this preeanvass.

For the known multiestablishment companies. Census Bureau prelisted the establishments they had been last reported to the Census Bureau. The company was requested to update list this bv abandoned deletina operations. correcting addresses. reporting the E for numbers used each establishment, and adding any establishments operated but not already included in the The listina. numbers reported these multiestablishment companies were excluded from the list of numbers obtained from TRS-SSA prior to mailing the 1963 Census Report Forms. Thus. Census of Mineral Industries list for establishment companies was obtained from IRS-SSA but the list of establishments multiunit companies was obtained directly from those companies by a special precensus survey.

While the IRS-SSA list was generally adequate in providing sufficient Indus try and size in<mark>form</mark>ation to determine the proper form for mailing. number of the El numbers did not have industry or size information associated with them "General NCX-3. special form. Report." was mailed to all such companies in the 1963 business. manufactures. and minerals in-

dustries. Since it was assumed that establishments were quite small, only limited statistics were required. On the basis of the information reported. these establishments were coded and included in the basic tabulations. If the NCX-3 indicated substantial activity. company was recontacted with a standard census form.

mailing and receiving, including the various reminder mailings. routine editing. codina. card punching, was done at the Census Bureauls Operations Office in Jeffersonville. Ind. difficult problem reports and all reports from large companies were sent to Washington review prior to punching. The punched data were transmitted to Washington through computer telephone linkup and all computer processing. review of tabulated data, and the preparation of cations were performed in Washington.

Throughout the survey, there was a concerted effort to assure completeness of coverage through systematic reminders at 4- to 6-week intervals (including the use of certified mail. telegrams and for the larger companies, telephone calls).

Particular attention was devoted to assuring completeness and correctness of the reporting by large companies. In the early stages of processing. the individual establishment reports of the very

The supplementation of the census basic list "no emplovees" establishments Bureau Mines lists was discussed in section 9... addition. the lists for the crude petroleum and natural aas industry were supplemented preeanvass oil of and gas field service companies in order the names and addresses of companies served. About 4.000 names were added to the of ators of oil and gas field properties on the basis this survey.

11. COLLECTION AND PROCESSING OF REPORTS

The 1963 census report forms were distributed and returned by mail. The very large multi-establishment companies were mailed their report

large companies were reviewed along with company summary report. FormNC-Kl. that the company had included reports all **e**stablishments and subsidiaries and that there was duplication in reporting among manufacturing. minerals. central offices. and sales branches offices. The NC-K1 was also a vehicle company to report changes in ownership the Census preeanvass, was conducted in the preceding company affiliation vear. Accurate information necessary it should be noted, to enable Census Bureau to review the tabulations to assure confidentiality of the data and to provide statistics the Enterprise Statistics program. Part of required NC-K1 that the parent reconcile company its pavroll figures by El numbers filed with the Service Revenue to Internal those reported the on individual censuses of manufactures. business. mineral industries reports. As a result comparison, omissions were detected. was duplication in reporting within the Census establishment file.

forms in November 1963. in order to give them much time as possible to meet the substantial demands of the 1963 census on their statistical staffs. Report forms for the smaller companies **Ianuary** 1964. mailed were Collection all of report forms was completed by August 1964.-All

All report forms were edited by the computer. The operating ratios for each establishment were developed and compared with industry averages developed from the 1958 Census of Mineral Large establishments with dustries. identifiable problems were listed for subsequent review bv the Smaller Bureau's statisticians. establishments with problems were tentatively accepted fied by the computer, but they were annotated for subsequent examination. In the review of lations prior to the publication of the final reports,

the selected operating ratios for all establishments were analyzed and the mean ratio for all establishments in each industry determined. determined. A frequency distribution of establishments according operating ratio class was prepared, and those establishments whose ratios were more standard deviations from the industry aver aσe isolated as "outliers," examined and, if necessarv. corrected. A similar type of analysis for the individual products shipped and dividual supplies consumed.